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## INTERNATIONAL SEARCH REPORT

International Application No PCT US2004/038172

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A CLASSIF IPC 7	REATION OF SUBJECT MATTER B21D26/02 B21D26/06		-	
According to	International Patent Classification (IPC) or to both national classifical	ion and IPC		
B. FIELDS S				
Minimum do	currentation searched (classification system followed by classification B21D	n symbols)		
Documentati	ion searched other than minimum documentation to the extent that su	ch documents are include	d in the fields searched	
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'A' document defining the general state of the art which is not considered to be of particular relevance  'E' earlier document but published on or after the international filing date  'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another diation or other special reason (as specified)  'O' document reterring to an oral disclosure, use, exhibition or other means  'P' document published prior to the international filing date but		or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention		
	e actual completion of the international search	_	international search report	
	7 March 2005	31/03/20	U5	
Name and	I mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tet. (+31-70) 340-2040, T.c. 31 651 epo nl, Facc (+31-70) 340-3016	Authorized officer Ritter,	F	

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